

LB-SRT

ROBOTIC COLLATOR & LOADER

Features:

Speeds to 400 incoming products per minute, 100 cartons per minute output

Quick & easy, recipe driven changeovers

Rugged, sanitary frame design with high floor clearance

Simple integration with most flow-wrappers

Quick, no-tool changeover for indexing belt

Quick, no-tool changeover for carton size adjustment

Cantilever designed infeed conveyor for ease of belt removal

Product spacing reject system removes double packs

Lugless Carton Management System for precise control

ABB IRB360 Flexpicker Robot with IRC5 Compact controller

Allen-Bradley CompactLogix PLC w/Kinetix 350 Ethernet IP servo drives and motors

Allen-Bradley PanelView Plus 1500 color touch-screen HMI

Small footprint: 68" x 60" (1,727mm x 1,524mm)

Package Dimensions	Min		Max		Carton Dimensions	Min		Max	
	mm	Inch	mm	Inch		mm	Inch	mm	Inch
Length	95	3.75"	175	7.00"	Length	110	4.38"	508	20.0"
Width	25	1.00"	90	3.50"	Width	85	3.35"	320	12.6"
Height	5	0.21"	50	2.00"	Height	25	1.00"	120	4.75"

Partner Companies:

THE POWER OF PERFORMANCE

Founded in 1996, **Propack** is an industry specialist in high-speed collation and robotic loading of wrapped products. Over 100 machines are in operation, and 80% of our business comes from repeat customers.

Propack's line of Slab Forming, Slitting & Spreading, and Bar Cutting equipment plus our bar Distribution Conveyor Systems round-out our front-to-back systems capabilities.

Propack also provides System Integration expertise for Primary and Secondary packaging operations.

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